



What Makes a Sustainable Biomaterial?

**Brenda Platt, SBC Co-Chair
Presentation to
the Sustainable Packaging Coalition
Open Forum
October 28, 2010**



Overview

- Intro to the Sustainable Biomaterials Collaborative
- Framework for Sustainable Biomaterials
 - Biomass Feedstock Sourcing
 - Production and Use
 - End of Life
- Market-Based Tools
 - Purchasing Specifications
 - Working Landscape Certificates



Sustainable Biomaterials Collaborative

The Sustainable Biomaterials Collaborative is a network of organizations working together to spur the introduction and use of biomaterials that are sustainable from cradle to cradle. The Collaborative is creating sustainability guidelines, engaging markets, and promoting policy initiatives.

As You Sow

Center for Health, Environment and Justice
Clean Production Action *
Environmental Health Fund *
Green Harvest Technologies
Health Care Without Harm
Healthy Building Network
Institute for Agriculture and Trade Policy *
Institute for Local Self-Reliance*
Lowell Center for Sustainable Production *
Sustainable Research Group
Pure Strategies
RecycleWorld Consulting
Science & Environmental Health Network
Seventh Generation
National Campaign for Sustainable Ag.

* Steering committee



Biomaterial – Wonder Material?

- “renewable”
- “green
- “eco-friendly”
- “sustainable”
- “environmentally neutral”
- “safe and better”
- “easy on the environment”
- “return to nature without a trace”



Confusion



Making Plastic Bottles Environmentally Friendly

In an effort to help reduce the tons of discarded plastic bottles accumulating in our nation's landfills, ENSO Bottles™, in partnership with Resilux America is bringing a biodegradable technology to the plastic packaging industry available in specially formulated additive, preforms and blown plastic bottles. ENSO Bottles™ is dedicated to providing earth friendly packaging solutions to customers seeking a [biodegradable](#) packaging alternative.

ENSO bottles are not [Oxo biodegradable](#) or [PLA](#) plastic (corn based) bottles. ENSO bottles are plastic containers that biodegrade in anaerobic (landfill) environments, breaking down through microbial action into biogases and inert humus leaving behind no harmful materials. ENSO bottles are [recyclable](#) and can be mixed into the recycling stream with other plastic bottles.

To learn more about our products check out our Products page or speak on one of our Sales Representatives. We would be happy to assist you.



Source: www.ensobottles.com

Not All Bioproducts Created Equal

- Biobased content
- Material feedstock type
- Feedstock location
- Biodegradability
 - Commercial compost sites
 - Home composting
 - Marine environment
 - Anaerobic digestion
- Additives and blends
- Recyclability
- Performance
- Products



Challenges with Bioplastics

- Concern over genetically modified organisms (GMOs)
- Desire for sustainably grown biomass
- Need to develop adequate composting programs
- Concern with nanocomposites and fossil-fuel-plastic blends
- Lack of adequate labeling
- Concern over contamination of recycling systems



Genetically Modified Crops

GM CROPS – JUST THE SCIENCE research documenting the limitations, risks, and alternatives

Proponents claim that genetically modified (GM) crops:

- are safe to eat and more nutritious
- benefit the environment
- reduce use of herbicides and insecticides
- increase crop yields, thereby helping farmers and solving the food crisis
- create a more affluent, stable economy
- are just an extension of natural breeding, and have no risks different from naturally bred crops.

However, a large and growing body of scientific research and on-the-ground experience indicate that GMOs fail to live up to these claims. Instead, GM crops:

- can be toxic, allergenic or less nutritious than their natural counterparts
- can disrupt the ecosystem, damage vulnerable wild plant and animal populations and harm biodiversity
- increase chemical inputs (pesticides, herbicides) over the long term
- deliver yields that are no better, and often worse, than conventional crops
- cause or exacerbate a range of social and economic problems
- are laboratory-made and, once released, harmful GMOs cannot be recalled from the environment.

The scientifically demonstrated risks and clear absence of real benefits have led experts to see GM as a clumsy, outdated technology. They present risks that we need not incur, given the availability of effective, scientifically proven, energy-efficient and safe ways of meeting current and future global food needs.

This paper presents the key scientific evidence – 114 research studies and other authoritative documents – documenting the limitations and risks of GM crops and the many safer, more effective alternatives available today.

Is GM an extension of natural plant breeding?

Natural reproduction or breeding can only occur between closely related forms of life (cats with cats, not cats with dogs; wheat with wheat, not wheat with tomatoes or fish). In this way, the genes that offspring inherit from parents, which carry information for all parts of the body, are passed down the generations in an orderly way.

GM is not like natural plant breeding. GM uses laboratory techniques to insert artificial gene units to re-programme the DNA blueprint of the plant with completely new properties. This process would never happen in nature. The artificial gene units are created in the laboratory by joining fragments of DNA, usually derived from multiple organisms, including viruses, bacteria, plants and animals. For example, the GM gene in the most common herbicide resistant soya beans was pieced together from a plant virus, a soil bacterium and a petunia plant.

The GM transformation process of plants is crude, imprecise, and causes widespread mutations, resulting

in major changes to the plant's DNA blueprint¹. These mutations unnaturally alter the genes' functioning in unpredictable and potentially harmful ways², as detailed below. Adverse effects include poorer crop performance, toxic effects, allergic reactions, and damage to the environment.

Are GM foods safe to eat?

Contrary to industry claims, GM foods are not properly tested for human safety before they are released for sale^{3,4}. In fact, the only published study directly testing the safety of a GM food on humans found potential problems⁵. To date, this study has not been followed up.

Typically the response to the safety question is that people have been eating GM foods in the United States and elsewhere for more than ten years without ill effects and that this proves that the products are safe. But GM foods are not labelled in the US and other nations where they are widely eaten and consumers are not monitored for health effects.

- Can be toxic, allergenic or less nutritious than their natural counterparts
- Can disrupt the ecosystem, damage vulnerable wild plant and animal populations and harm biodiversity
- Increase chemical inputs (pesticides, herbicides) over the long term
- Deliver yields that are no better, and often worse, than conventional crops
- Cause or exacerbate a range of social and economic problems
- Are laboratory-made and, once released, harmful GMOs cannot be recalled from the environment.

Source: <http://www.nongmoproject.org/>

What We Put Into Corn...

- Average of over 120 lbs. nitrogen fertilizer per acre
- Among the highest levels of herbicide and pesticide use for conventional crops
- Irrigation water
- Proprietary hybrids



What Else is Produced

- Soil erosion and nutrient run-off and leaching
- Water, air, soil, health and biodiversity impacts of chemical use
- Pressure on alternate land uses
- Reduced rural economic benefit from agricultural production



Survey Data: feedstock types and sources

- China
 - Bulrush
 - Bagasse
 - PSM (Plastarch Material)
 - Corn
 - Chinese PLA
 - PHBV*
 - PBS**
 - Cornstarch
- India
 - Fallen palm leaves
- Thailand/Vietnam
 - Tapioca starch
 - Grass fiber
 - Bagasse
- Malaysia
 - Palm fiber
- USA
 - NatureWorks PLA
 - “Natural total chlorine-free pulp”
 - Recycled wood fiber



*polyhydroxybutyrate-polyhydroxyvalerate

**polybutylene succinate (petrochemical + succinic acid)

Path from Field to Producer

“The source product is from Brazil, then turned into cornstarch in China, then the starch is used in our manufacturer’s facility.”

“Feedstocks grown in Midwestern US. Manufacture the resin in Hawthorne, CA today, but plan to manufacture in Seymour, IN shortly.”

Recyclable?



Where's Waldo?

Identifying and Sorting Bio-Bottles



Courtesy of Eureka Recycling, Minneapolis, MN (www.eurekarecycling.org)



Tricky?

At 120 feet per minute on a 30" wide conveyor line –
It sure is!



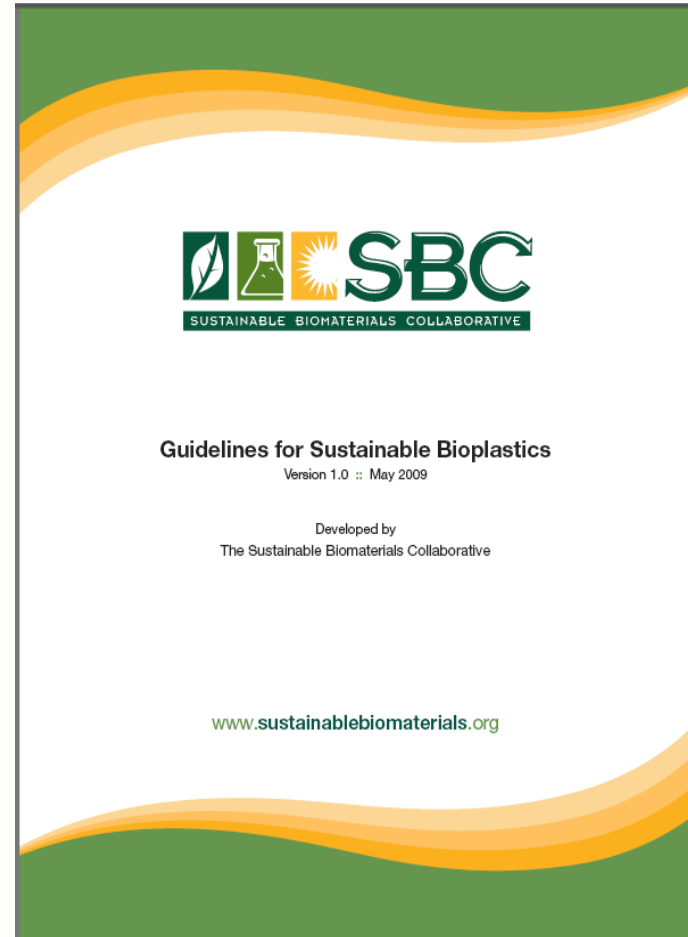
Courtesy of Eureka Recycling, Minneapolis, MN (www.eurekarecycling.org)



Defining Sustainable Life Cycles by Principles

- Sustainable feedstocks / Sustainable agriculture
- Green Chemistry / Clean Production
- Closed Loop Systems / Cradle to Cradle / Zero Waste

“Just because it’s biobased, doesn’t make it green”



A Sustainable Bioeconomy

- Provides the food, fuel, fiber and materials we need
- Protects and enhances the environment
- Benefits family farms, rural communities and society
- Is fair and responsive



Institute for Agriculture and Trade Policy

An aerial photograph of a river winding through a dense, green forest. The river is a light brown color, contrasting with the surrounding greenery. The forest appears to be a mix of deciduous and coniferous trees. The river flows from the top left towards the bottom center of the frame.

Biomass Feedstock

- Avoid hazardous chemicals
- Avoid GMOs
- Conserve soil & nutrients
- Biological diversity
- Sustainable agriculture plan
- Protect workers

Manufacturing

- Support sustainable feedstock
- Reduce fossil energy use
- Avoid problematic blends & additives
- Avoid untested chemicals and engineered nano particles
- Design for recycling & composting
- Maximize process safety/reduce emissions
- Green chemistry
- Protect workers

End of Life



- Compostable or recyclable
- Biodegradable in aquatic systems
- Adequate product labeling
- Adequate recovery infrastructure

Blends: Steps to Best Practices

| | |
|-------------|--------------------------------------------------------------------------------------------|
| Avoid | Plastics w/ POPs in life cycle or manufactured w/ high hazard chems (PVC, PS, ABS, PC, PU) |
| OK | Blend with more preferable plastics (e.g., PE, PP, PET) |
| Improving | Compostable |
| Better | Blend only bioplastics |
| <i>Best</i> | Pure bioplastic Fully compostable & recyclable |

Development of Specifications



BioSpecs for Food Service Ware

Environmentally Preferable Purchasing Specifications for
Compostable Biobased Food Service Ware

Version 1.0.0 September 2010

Developed by
Sustainable Biomaterials Collaborative
The Business-NGO Working Group

www.sustainablebiomaterials.org

Recognition Levels

- Bronze
 - Baseline Criteria
 - Easily Verifiable Criteria
- Silver
- Gold
 - Highest Level
 - More challenges to Verify Criteria



Criteria: Biomass Production

| Criteria | Recognition Level |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|
| Biobased (organic) carbon content Product must be >90% Product must be >95% Product must be >99% | Bronze Silver Gold |
| Genetically Modified Plants No plastics may be made directly in plants GM crops allowed in field with offsets No GM biomass allowed in field | Bronze Bronze Silver |
| Sustainably grown biomass Forest and brushland-derived biomass Agricultural crop biomass | Bronze Gold |
| Protection of biomass production workers | Gold |



Next Steps

- Vetting Products
 - Develop auditor product assessment protocol
 - Manufacturers submit products for review
 - Beta-test product assessment protocol
- Work with purchasers to beta-test bid specs
- Expand working landscape certificates

Parting Thoughts

- Life cycle thinking – taking a “principle-based” approach to sustainable materials
 - Define what we want
 - Set priorities
 - Sustainable feedstocks
 - Green chemistry
 - Cradle to cradle
- Transitioning from fossil fuels to renewable, biobased feedstocks
 - Biobased not inherently better
 - Need criteria & standards for defining sustainable biomaterials and plastics across their life cycle
 - No GMOs in field
 - Inherently safer chems
 - Concerns with nano
 - Reuse, recycle, compost

David Levine

Co-founder & Executive Director



The American Sustainable Business Council is a growing coalition of business organizations and businesses working to advance policies that support a vibrant, just and sustainable economy



Founding Partner, Green Harvest Technology

Steering Committee, Sustainable Biomaterials Collaborative

It can be different!

Feedstocks Crops
can be part of a
sustainable farming
system



**But markets and
policies need to
support it**



WORKING
LANDSCAPES
CERTIFICATE

The WLC program is a first, crucial step to create truly sustainable biomaterials. In this phase, the focus is on driving more sustainable production of commodity crop feedstocks for use in biomaterials refining. Further stages will emphasize direct sourcing of these more sustainable feedstocks and, ultimately, a transition toward perennial grasses and other more sustainable feedstocks.



WORKING
LANDSCAPES
CERTIFICATE



WLC Farmer in Minnesota

The “Ultimate” Green Job!

WLC Goals

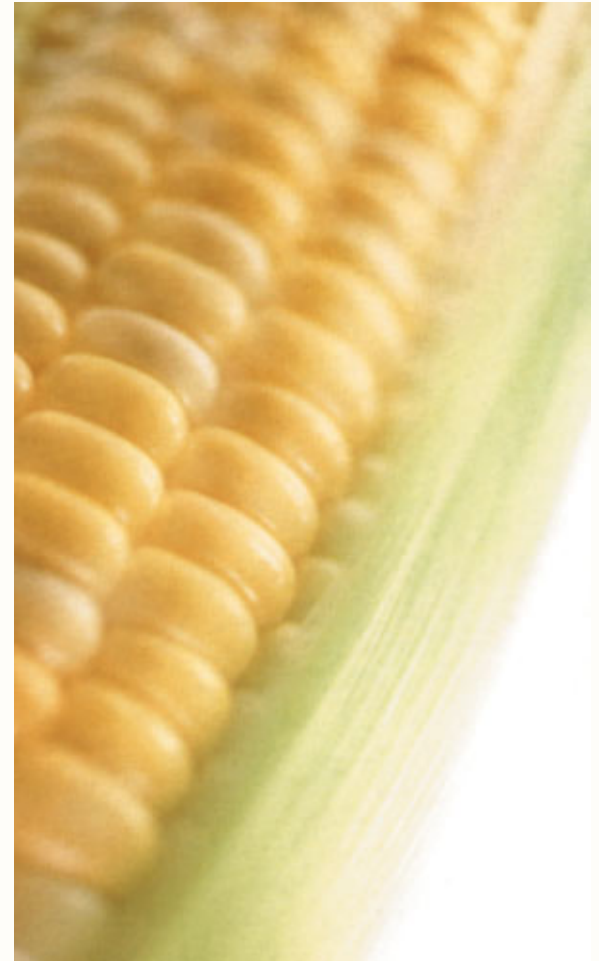
- Farmers receive a higher and more stable price for sustainable production
- Expanded production of sustainable feedstocks
- Growth of markets for sustainable products
- Begin movement towards perennial biomass feedstocks



**WORKING
LANDSCAPES
CERTIFICATE**

www.workinglandscapes.org

- Support existing family farmers economically to transition to sustainable farming practices
- Enable bioplastic customers to support more sustainable crop production
- Do not require “identity-preserve” infrastructure and additional transaction costs





WORKING
LANDSCAPES
CERTIFICATE

2010 Corn Production Criteria

www.workinglandscapes.org

- No GMO varieties
- No continuous cropping
- Soil testing and fertilization according to state criteria and test results
- No use of known human or animal carcinogenic chemicals
- Use of cover crops or at least 70% of residues left on entire field
- Creation of whole farm plan that includes biodiversity and energy aspects





WORKING
LANDSCAPES
CERTIFICATE

General Statistics

- 8680 lbs of corn per acre, anticipated average yield
- 3472 lbs of PLA per acre
- 2.5 lbs of corn for 1 lb of PLA
- Each certificate is equivalent to 1 acre



Institute for Agriculture and Trade Policy

Farmers



Certifies farm practices



Companies



Contracts for WLC

greenharvest
TECHNOLOGIES

Contracts
with
farmers



WORKING
LANDSCAPES
CERTIFICATE

Growth of program

- 50 acres 2007 and 2008
- 86 acres 2009
- 500 acres 2010



WORKING
LANDSCAPES
CERTIFICATE

WLCs in 2010

- Stonyfield Farm is first major buyer of WLCs
 - Shifted to PLA for multipack yogurt cups
- Supports over 500 acres of more sustainable corn production
 - Equivalent to 200 million cups



WLC available to companies



Joe , WLC Farmer



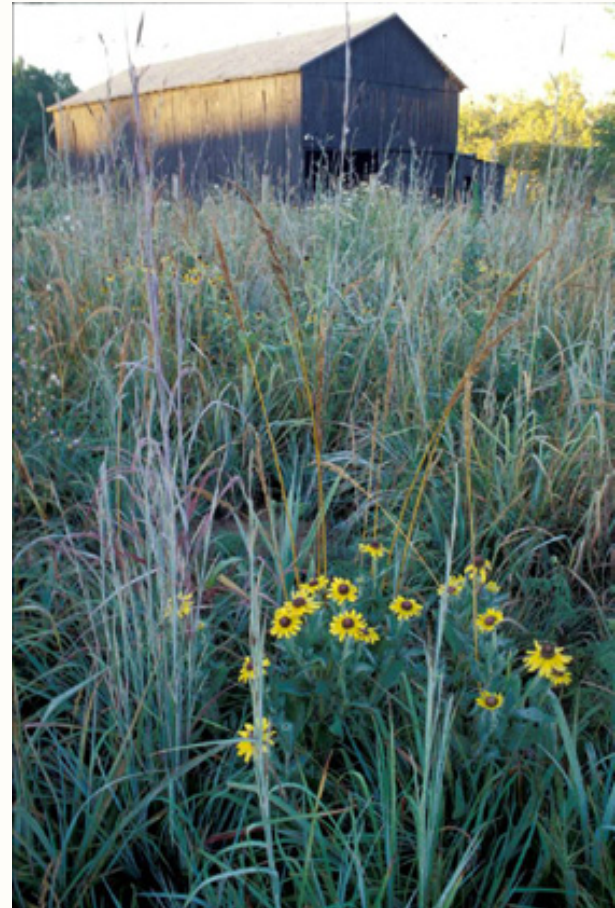
- A pound for pound answer for transition
- Assisting businesses to transition to biobased materials and products
- Enable bioplastic customers to support more sustainable crop production
- A pathway to more sustainable biobased production

Working Landscapes Certificate 2010 Pricing

| \$/lb | Consumption (MT) | Consumption (lbs) | Acres | \$/acre |
|--------------|-----------------------------|----------------------------------|--------------------------|----------------|
| \$0.0259 | Up to 10 | (22,000 lbs) | 6 acres and under | \$90/acre |
| \$0.0230 | 10 to 99.99 | 22,000 to 220,378 lbs | 6.33 to 63 acres | \$80/acre |
| \$0.0213 | 100 to 999.99 | 220,400 to 2,203,977 lbs | 63 to 635 acres | \$74/acre |
| \$0.0207 | 1,000 to 9,999.99 | 2,204,000 to 22,039,977 lbs | 635 to 6,347 acres | \$72/acre |
| \$0.0204 | 10,000 to 99,999.99 | 22,040,000 to 220,399,977 lbs | 6,347 to 63,479 acres | \$71/acre |
| \$0.0203 | 100,000+ | Above 220,400,000 lbs | Above 63,479 acres | \$70.50/acre |

Transitioning to Next Generation

- Biomass crops offer a way out of the food crop overlap
- Reduce energy and water inputs and GHG emissions
- Increase biodiversity and wildlife habitat and environmental benefits
- Other issues do emerge



Market Support for Sustainable Farming and Bioplastic Feedstocks

- Sustainability standards labels and standards
- Offset programs
- Local and environmentally-preferential programs
- Informed eaters
- Innovative companies
- Businesses working together to build demand for sustainable feedstocks *and* materials

Policy Support for Sustainable Farming and Bioplastic Feedstocks

- Conservation Stewardship Program is a good beginning for providing incentives for sustainable practices
- Biomass Crop Assistance Program
- With new emerging threats from global warming, need more support for diverse crop production to meet adaptation and fertility needs
- Incentives for advancing domestic feedstock production and biobased product manufacturing



Comments? Questions?

Brenda Platt

SBC, Co-Chair

Institute for Local Self-Reliance, Co-Director

bplatt@ilsr.org

202-898-1610 ext 230

**For information on the purchase of Working
Landscapes Certificates:**

David Levine

SBC, Steering Committee Member

American Sustainable Business Council,

Executive Director

Green Harvest Technologies, Founding Partner

dlevine@asbcouncil.org

917-359-9623

**For information on the Working Landscapes
Certificate criteria and verification:**

Jim Kleinschmit

SBC, Steering Committee Member

Institute for Agriculture and Trade Policy,

Rural Communities Program

Director

jimk@iatp.org

612-870-3430



www.sustainablebiomaterials.org